

PASK™

DESCRIPTION

PASK is a polymeric-blend vinyl paint mask, specially-designed for making computer-cut stencils for painted graphics. PASK paint mask removes easily and cleanly from most factory paint surfaces without leaving any adhesive residue or other surface contamination. For trouble-free results, remove PASK stencils immediately after painting and curing.

NOTE: Prior to production, test PASK paint mask for your specific application. Not suitable for wet application.

FEATURES

- Easy to cut and weed fine detail.
- Easy to transfer from the release liner. User-friendly handling characteristics ensure trouble-free application and removal.

Physical Specifications	
FACESTOCK	3.2 mil (80 microns) polymeric-blend calendared vinyl film with a matte finish, available in either yellow or white.
ADHESIVE	1.0 mil (25 microns) clear, removable.
PAINT MASK THICKNESS	(w/adhesive) 4.2 mils (105 microns)
MINIMUM APPLICATION SURFACE TEMPERATURE	40°F (4°C)
SERVICE TEMPERATURE RANGE	-40°F to 176°F (-40°C to 80°C).
CHEMICAL RESISTANCE	resists most mild acids, alkalis and salt solutions
DIMENSIONAL STABILITY	Good. Resists shrinkage.
PROCESSING	Not intended for screen print applications. Suitable for plotter-cutting, steel rule die cutting and thermal die cutting.
THERMAL DIE CUTTING	Recommended cutting temperatures are between 290°F to 300°F (143°C to 149°C) at dwell times between 0.5 and 1.0 second. Because dwell times and cutting temperatures will vary from one machine to another, always test prior to production
SHELF LIFE	One year, when stored at temperatures between 65°F -75 °F(19°C -24°C) and at 50% +5%.

*After removing the application tape from any paint mask, always re-squeegee the entire vinyl graphic. This application step ensures crisp edges of painted graphics and prevents paint seepage under any unsecure edge.



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** For guidance only, not to be used for setting specifications. Due to the custom nature of this product, the data presented are based on three or less production runs. The above information is based on research believed to be reliable, but does not constitute a warranty. All material should be tested by the purchaser to determine suitability of their purposes